DERYA®

SIDE BY SIDE
USER MANUAL

ENJOY YOUR SHOTGUN

"THANK YOU FOR CHOOSING A DERYA ARMS PRODUCT"

THIS BOOKLET WILL GUIDE YOU THROUGH HANDLING YOUR FIREARM SAFELY

PLEASE NOTE: CHANGES MAY BE MADE WITHOUT NOTICE

Your shotgun features an innovative and unique design. With regular care and cleaning, your firearm will serve you for a life time. The firearm was manufactured by DERYA ARMS from high quality raw materials and with high-tech CNC machines in our factory.

Please read and understand all the directions and instructions in this Manual to guarantee the best performance and a safe shooting experience. Maintain your firearm properly in accordance with these instructions so it will remain safe, and performs properly.

Always remember that you are using a firearm; always follow all safety rules and be aware that it is your responsibility to share your knowledge, and educate others in the safe use of this firearm.

Before firing a cartridge, learn the parts of your firearm and understand how it operates. Please read this manual carefully and enjoy your firearm safely.

MAINTENANCE INSTRUCTIONS:

1) NEVER MAKE CHANGES OR ALTERATIONS TO YOUR SHOTGUN

This shotgun was built to a proven and tested design, and manufactured with care. It must NEVER be altered or changed. Changing or altering any part of your shotgun may result in serious injuries to you or others, and is NOT RECOMMENDED by the manufacturer. Any changes made to the shotgun or use of non-factory parts voids the factory warranty.

2) PROPER CARE AND STORAGE

Regular care and cleaning of your firearm is key to its proper functionality and reliability. ALWAYS make sure that the firearm is UNLOADED before you leave the range and check it again before you start the cleaning process.

THE RESPONSIBILITIES OF THE USER

The laws of your country give you the right to possess a hunting firearm. Appreciate and enjoy your rights with care. Be aware that, as an owner of a firearm, you are responsible for ensuring your own safety and that of your shooting partners, observers, and the environment.

DISCLAIMER

This firearm is sold with the understanding that the buyer will obey all applicable domestic laws, therefore Derya Arms is not responsible for death or injuries caused by incorrect or irresponsible use.

DERYA ARMS DOES NOT ACCEPT ANY RESPONSIBILITIES FOR DAMAGE DUE TO THE FOLLOWING CAUSES

1) INCORRECT OR IRRESPONSIBLE USE OF THE FIREARM
2) USE OF INCORRECT GAUGE AMMUNITION OR RELOADED, DAMAGED OR INPROPER CARTRIDGES
3) INSUFFICIENT AND/OR INCORRECT MAINTENANCE OR CLEANING WHICH CAUSES TO DAMAGE OR WEAR
4) SALE CONTRARY TO APPLICABLE LAWS AND REGULATIONS
5) CHANGING OR CONVERSION OF THE FIREARM'S ORIGINAL DESIGN, OPERATING MECHANISM, ACCESSORIES, MAGAZINES OR MECHANICALS
6) CARELESS, DANGEROUS OR CRIMINAL USE
7) USING THE FIREARM WITHOUT FIRST READING, UNDERSTANDING AND FOLLOWING ALL SAFETY RULES
8) ANY OTHER USE OR ACTION THAT IS BEYOND THE DIRECT CONTROL OF THE MANUFACTURER

IMPORTANT WARNING

1) Read the instructions booklet completely before using your firearm.
2) Always be aware of the handling and functional characteristics of your firearms.
3) Always unload your firearm when not in use (remove all cartridges).

When stored or not in use, firearms should always be unloaded and move the safety lever to the WHITE position to block the trigger of your firearm.

Always remove all cartridges and inspect the chamber to ensure your firearm is unloaded.
1) After shooting.
2) Before racking or after picking up the firearm.
3) Before putting the gun into its case.
4) Any time you are not using your firearm.
5) Before handing your gun to anyone else.
4) ALWAYS KEEP YOUR FIREARM POINTED IN A SAFE DIRECTION. This ensures you do not injure yourself or anyone else.
5) ALWAYS STORE YOUR FIREARM OUT OF REACH OF CHILDREN OR OTHER UNAUTHORIZED PEOPLE. There are many ways of keeping your firearms locked and stored safely and securely. Always secure your firearm in accordance with applicable laws in your area and always unload and then lock the firearm when not in use or whenever it will be unattended.

6) ALWAYS OBEY ALL LAWS REGARDING OWNERSHIP, TRANSPORT, AND SHOOTING YOUR FIREARM. Never point your firearm at a person. Do not harm any person or damage any public property.

7) IF YOUR FIREARM DOES NOT FIRE AFTER PULLING THE TRIGGER: STOP, WAIT A MINUTE, AND USE EXTRA CAUTION WHEN OPENING THE BOLT. If your firearm did not fire after pulling the trigger STOP! Keep the firearm pointed in a safe direction, apply the safety by moving the safety lever to the white position. Wait 60 seconds. Carefully open the bolt by pulling the cocking handle and eject the shell in a safe direction. Always remember when you experience a misfire, your firearm is still loaded and could fire at any time (a "hang fire").

8) ALWAYS TREAT YOUR FIREARM AS IF IT IS LOADED, EVEN WHEN THE SAFETY IS ON. Always keep your finger away from the trigger unless you are on target and prepared to shoot. Never forget that even with safety ON, you are responsible for the direction your firearm is pointing. Do not count on a mechanical device.

9) This firearm was produced under the control and supervision of Derya Arms. The firearm must never be altered. Derya does not recommended the use of any spare parts or accessories and magazines other than those included in the original box or received from Derya. If you need magazines, spare parts or repair, contact our authorized distributor in your country or Derya Arms ONLY.

10) ENSURE THE BARREL IS NOT PLUGGED OR OBSTRUCTED BEFORE YOU LOAD YOUR GUN. The barrel should not have any residue from bore cleaning solvent or oil, or any other foreign material inside the bore, chamber or choke. If the barrel is blocked or otherwise obstructed, even partially, this may cause bulging and/or a breech explosion and/or a split barrel. If you feel a strange recoil or the report sounds unusually loud or soft STOP SHOOTING IMMEDIATELY and check the barrel for obstructions and bulges.

NEVER try to clear an obstruction in your barrel by firing another shell!

ANY PARTIAL OR COMPLETE BORE OBSTRUCTION can cause serious injury or death to the shooter or bystanders.

SERIAL NUMBER

The serial number is engraved on the firearm on several places. Every firearm has a unique number. This number is used for legal and warranty matters. Derya suggests that owners note and store the serial numbers of all of your firearms in a secure location away from the firearms.

DISASSEMBLY OF THE FIREARM

1) Remove the forend by pulling the catch in arrow direction.

2) Detach the barrel from the receiver.





LOADING THE FIREARM

1) Break open the barrel by sliding the lever in arrow direction.

2) Insert proper cartridges in to the chamber.





Barrel Options:
The gun user can select which barrel will fire first, when the double hammer is cocked, the right hammer cocks the front trigger and right barrel will fire first and the left hammer cocks the rear trigger and fires the left barrel.

Safety Options:
To engage the safety, slide the Safety Button fully rearward. To disengage the safety in order to fire the shotgun, slide the Safety Button fully forward.



BASIC PARTS

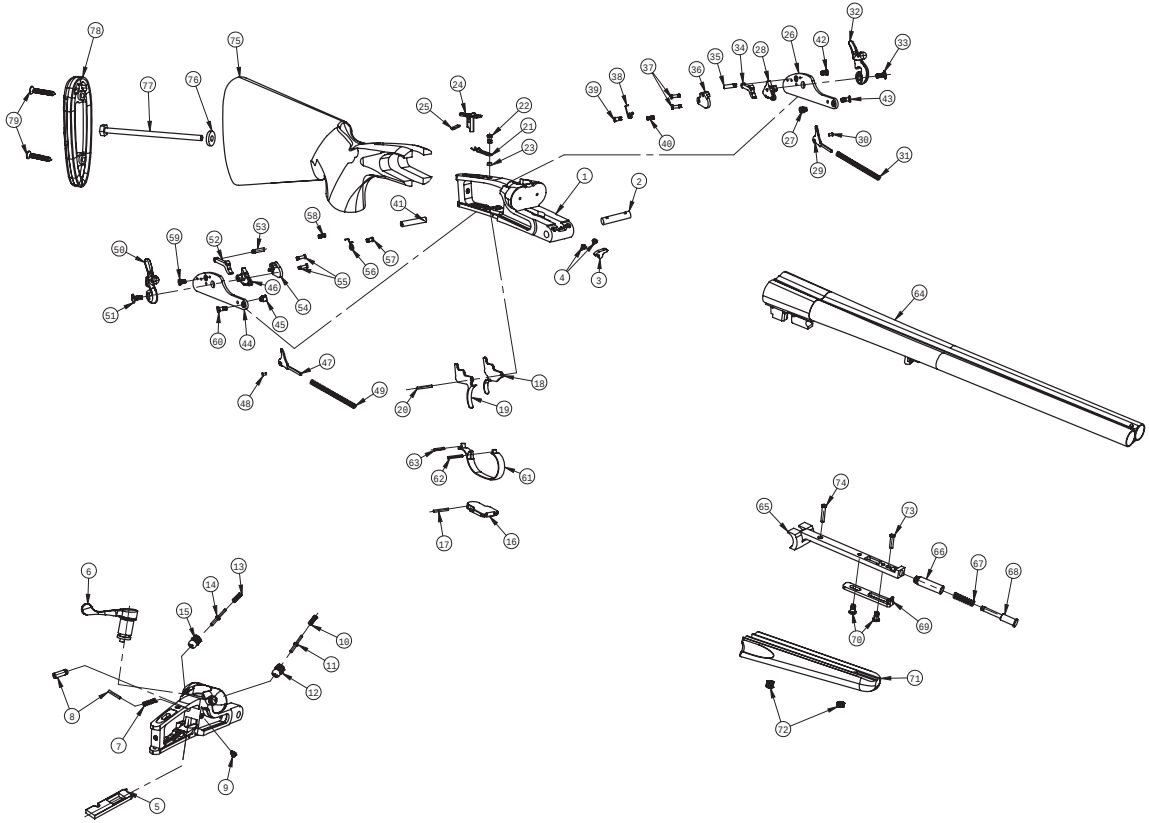
P.NO	PART NAME
1	Receiver
2	Receiver Pin
3	Puller
4	Receiver Pin Screw
5	Tail
6	Top Lever Group
7	Top Lever Spring
8	Top Lever Spring Pin with Screw
9	Top Lever Screw
10	Left Firing Pin Spring
11	Left Firing Pin
12	Left Firing Pin Screw
13	Right Firing Pin Screw
14	Right Firing Pin
15	Right Firing Pin Screw
16	Cover Plate
17	Cover Plate Pin
18	Left Trigger
19	Right Trigger
20	Trigger Pin
21	Safety Spring
22	Safety Spring Screw
23	Safety Spring Screw Nut
24	Safety
25	Safety Pin
26	Left Cover
27	Hammer Screw with Spring
28	Left Hammer Locator
29	Hammer Spring Guide Rod
30	Hammer Spring Guide Rod Pin
31	Hammer Spring
32	Left Hammer
33	Hammer Screw

P.NO	PART NAME
34	Left Disconnector
35	Left Disconnector Screw
36	Left Disconnector Cover
37	Left Disconnector Cover Screw
38	Trigger Spring
39	Trigger Spring Retainer Screw
40	Trigger Spring Screw
41	Cover Bush
42	Left Cover Short Screw
43	Left Cover Long Screw
44	Right Cover
45	Hammer Screw with Spring
46	Right Hammer Locator
47	Hammer Spring Guide Rod
48	Hammer Spring Guide Rod Pin
49	Hammer Spring
50	Right Hammer
51	Hammer Screw
52	Right Disconnector
53	Right Disconnector Screw
54	Right Disconnector Cover
55	Right Disconnector Cover Screw
56	Trigger Spring
57	Trigger Spring Retainer Screw
58	Trigger Spring Screw
59	Left Cover Short Screw
60	Left Cover Long Screw
61	Trigger Guard
62	Long Slotted Pin
63	Short Slotted Pin
64	Barrel Assembly
65	Metal Forend
66	Forend Catch Bushing

P.NO	PART NAME
67	Forend Catch Bushing Spring
68	Forend Catch Rod
69	Forend Lock
70	Forend Lock Screw
71	Wooden Forend
72	Forend Nuts
73	Forend Short Assemble Screw
74	Forend Long Assemble Screw
75	Stock
76	Stock Connection Washer
77	Stock Connection Screw
78	Recoil Pad
79	Recoil Pad Screw

Note:
Some models will vary from exploded view.

DERYA®



THANK YOU

for choosing us

Warranty Certificate

Derya warranty covers its firearms and parts. We offer 2 years Warranty on our products for their intended purpose. As with any product, abuse, gunsmithing by an unqualified person and normal wear and tear are excluded. Additionally, if the firearm was modified and/or repaired by an unqualified gunsmith without permission from DERYA®, the warranty will be void.

DERYA® warrants that the enclosed firearm was originally manufactured free of defects in material, workmanship and mechanical function. DERYA® agrees to correct any defect in the firearm for the original purchaser/importer by repair, adjustment or replacement, at DERYA's® option, with the same or comparable quality components (or by replacing the firearms at DERYA's® option); provided, however, that the firearm is returned unloaded and the freight prepaid.

This warranty is null and void if the firearm has been misused, damaged (by accident or otherwise), fired with hand loaded, reloaded or improper shell, fired with an obstruction in the barrel, damaged through failure to provide reasonable and necessary maintenance as described in the manual accompanying the firearm, or if unauthorized repair or any alteration, including of a cosmetic nature, has been performed on the firearm.

Subject to the foregoing, this warranty confers the right to have the covered firearm or its parts repaired, adjusted or replaced exclusively upon the original purchaser, which right is not transferable to any other person. No implied warranties of any kind are made herein and this warranty does not apply to any accessory items attached or appurtenant to the firearm.

In no event shall DERYA® be liable for any incidental or consequential damages arising from or in connection with this warranty, In the event warranty service is needed, contact the dealer you purchased the firearm from; or the importer/distributor of your country; or DERYA® customer service by mailing to support@deryaarms.com.

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